

INDEX

The illustrations and figures are shown in boldface type.

- Abutment plates, 41
- Abutment preparation, 63
- Abutment sill**, 41, 140
- Access/egress roadway system (AERS), 194
- Airlift operations, 170
- Allocation (of M4T6 equipment), 42
- Allocation of reconnaissance and assault boats**, 15
- Allocation of ribbon equipment**, 21
- Alternate means of determining deadman offset**, 123
- Aluminum floating footbridge, 188
- Anchorage, 34, 107
- Anchorage of ribbon bridges**, 35
- Anchorage set, 72
- Anchoring the strut brace**, 145
- Anchors, 95
- Antimine boom**, 130
- Antimine boom, 128
- Antiswimmer net**, 132
- Antiswimmer net, 128
- Application of cable clips**, 117
- Approach guys, 107
- Armored vehicle launched bridges (AVLBs), 1, 2
- Articulating assembly**, 94
- Assault phase, 2
- Assembly crews for M4T6 bridges**, 63
- Assembly of floats by hand**, 45
- Assembly of floats by hand (continued)**, 46
- Assembly parties for Class 60 raft construction**, 81
- Assembly site layout**, 48
- Assembly time outlines the time requirements for assembly**, 189
- Assembly times, 27
- Assembly times and recommended crew sizes for M4T6 bridge construction**, 61
- Attachment of boats to M4T6 rafts**, 54
- Attachment of bridle lines, 127
- Attachment of cable clips**, 131
- Attachment of logs to the anchorage cable**, 131
- Attachment of outboard motors to LTR**, 102
- Attachment of the cable to M4T6 balk**, 131
- Bailey anchor tower**, 187
- Bailey panel, 186
- Balk-connecting stiffener**, 39, 48
- Balk-connecting stiffener, 38
- Balk depressors, 52
- Balk pattern, 48
- Bearing plate design, 123
- Bearing plates, 41
- BEB requirements for Class 60 rafting operations**, 80
- BEB-SD connections to ribbon rafts using the conventional method**, 29
- BEB-SD connections to ribbon rafts using the longitudinal method**, 28
- Bicycle traveler**, 103
- Boat, bridge erection, twin jet, aluminum hull (side view)**, 175
- Boats, 13
- Bowline**, 168
- Bowline, 168
- Breaking strengths for common cables, 116
- Bridge assembly layout for multilaunch site (successive bay assembly)**, 33
- Bridge assembly layout for multilaunch site (swinging bridge assembly)**, 32
- Bridge assembly layout for single launch site (successive bay assembly)**, 33
- Bridge assembly using the swinging method**, 31
- Bridge classifications**, 62
- Bridge erection boat (BEB), 8, 16
- Bridge erection boat, shallow draft (BEB-SD)**, 16
- Bridge erection boats required for M4T6 rafting operations**, 54
- Bridge erection boat, 27-foot**, 17
- Bridge erection boat, 27-foot, 17
- Bridge erection boat, twin jet, aluminum hull, (USCSBMK-1) BEB-SD, 16
- Bridge to tower offset (01), 119
- Bridge transporter, 19
- Bridge transporter**, 19
- Bridle line connector**, 127
- Butterfly knot**, 169
- Butterfly knot, 169
- Cable design, 115
- Cable sag, 118
- Capabilities of LTR**, 97
- Capabilities of LTR fixed spans**, 166
- Capabilities of LTR fixed spans, 166
- Capabilities of M4T6 fixed bridges, 134
- Chain assembly with binders, 96
- Class 60, 3
- Class 60 bridge construction crews**, 92

- Class 60 fixed span for support with Class 60 trestle arrangement, 162**
- Class 60 fixed span for support with Class 100 trestle arrangement, 164**
- Class 60 floating rafts and bridges, 69
- Class 60 normal rafts, 81
- Class 60 normal rafts, 81
- Class 60 raft capabilities, 79
- Class 60 reinforced rafts, 83
- Class 60 reinforced rafts, 82
- Class 60 single span bridges without ramp panels as part of the bridge span, 159**
- Class 60 single span bridges with ramp panels as part of the bridge span, 158**
- Class 60 single span design, 161
- Class 60 substructure, 69
- Class 60 tower, 118
- Class 60 towers, 118
- Class 60 trestle arrangement, 143
- Class 100 trestle arrangement, 147
- Class 60 trestle arrangements for Class 60 bridges, 163**
- Class 100 trestle arrangements for Class 60 bridges, 165**
- Classification of Class 60 floating spans, 89**
- Classification of light tactical bridges, 104**
- Classification of ribbon bridges, 30**
- Classification of ribbon rafts, 28
- Clove hitches, 168**
- Combination holdfasts, 185**
- Combination of kedge anchors and shore guys, 112
- Combination holdfasts, 185
- Completed bay, 76**
- Components of an anchor, 187**
- Connecting interior bay to interior bay, 25**
- Connecting interior bay to ramp bay, 26**
- Connecting T-bay to bridge, 192**
- Connection of a 27-foot BEB to a Class 60 raft, 80**
- Connection of half-floats, 74**
- Connector beam, 71**
- Connector beams, 71
- Constructed T-bay, 192**
- Construction and use of erection girders, 141**
- Construction of a five-float reinforced raft, 84, 85, 86**
- Construction of a four-ponton, three-bay LTR, 99**
- Construction of a reinforced end section, 64**
- Construction of a 77-foot multiple span bridge with one Class 60 trestle arrangement, 160**
- Construction of a superimposed deck span for reinforced bridges, 67**
- Construction of a three-float cluster, 51**
- Construction of a Class 100 trestle, 148**
- Construction of end sections, 90
- Construction of expedient anchor towers using Bailey bridge panels, 187
- Construction of fixed bridges using Class 60 equipment, 161
- Construction of floating span, 91
- Construction of H-frame, 148
- Construction of a light vehicle bridge, 190**
- Construction of multiple span M4T6 bridges using Class 60 trestle arrangements, 143
- Construction of multiple span M4T6 bridges using Class 100 trestle arrangements, 146
- Construction of single span fixed bridges, 140
- Controlled launch, 21
- Conventional rafting, 9**
- Conventional rafting, 9
- Correct placement of end connector bar, 75**
- Cover plates, 71
- Crossing a river with a fast current at a bend or turn, 7**
- Crossing a straight stretch of river, 6**
- Crossing sites, 1
- Curb adapter, 41**
- Curb adapters, 40
- Curbs, 70, 94
- Deadman design, 120
- Deadman thickness, 122
- Deck balk, 40**
- Deck balk, 39
- Deck filler panel, 70, 93**
- Deck filler panels, 70, 93
- Deck panel, 93**
- Deck panels, 93
- Deck/roadway balk ratio, 136**
- Deck tread panel, 70**
- Deck tread panels, 70
- Deliberate crossing, 1
- Depth of deadman, 120**
- Depth of deadman, 120

- Designing an overhead cable system, 114
- Design of Class 60 multiple span bridges which do not use ramp bays as part of the bridge span, 160
- Design of Class 60 multiple span bridges with ramp bays as part of the bridge span, 160
- Design of Class 60 single span bridges which do not use ramp bays as part of the bridge span, 159
- Design of Class 60 single span bridges with ramp bays as part of the bridge span, 158
- Design of downstream anchorage systems, 108
- Design of fixed bridges using Class 60 equipment, 157
- Design of formed and flat bearing plates, 123
- Design of M4T6 fixed bridges, 135
- Design of M4T6 single span bridges, 136
- Design of an overhead anchorage system, 178
- Design of overhead cable, 115
- Design of single span bridges using Class 60 equipment, 157
- Design of timber frame buoy, 133
- Design of upstream anchorage systems, 108
- Determination of anchorage cable in pounds/1,000, 181
- Determination of bearing plate dimensions x, y, and z (in inches) for flat bearing plates, 124, 182
- Determination of bearing plate dimensions x, y, (in inches) for formed bearing plates, 125
- Determination of cable size and number of cables for M4T6, Class 60, and ribbon bridges, 115, 179
- Determination of cable size for light tactical bridges, 116, 180
- Determination of deadman dimensions, 120
- Determination of 02 feet, 181
- Determination of required holding power in pounds/1,000 square feet, 181
- Determination of the deadman offset factor (02), 122
- Determining final stiffener position and measuring gap, 64
- Double sheet bend, 167
- Double sheet bend, 167
- Downstream anchorage system, 108
- Draft of floating bridges, 4
- Draft of floating rafts, 3
- Draft of LTR, 96
- Drogue parachute, 170
- End span classification, 90
- Equipment requirements for M4T6 raft construction, 54
- Erection of towers, 126
- Estimation of tower to deadman slope, 121
- Expedient anchorages, 183
- Expedient anchors, 186
- Expedient design of overhead anchorage systems, 175
- Expedient two-ponton raft, 190
- External air transport procedures for:
 - BED-SD, 171
 - M4T6 floating bridge bay, 173
 - Ribbon interior bridge bay, 172
 - Ribbon ramp bay, 173
- Ferry systems, 102
- Fifteen-man assault boat, 15
- Fifteen-man inflatable assault boat, 14
- Final adjustment of bracing struts, 146
- Fisherman's bend, 168
- Fisherman's bend, 168
- Five-float reinforced raft, 58
- Five-ponton, five-bay LTR, 101
- Five-ponton, five-bay LTR without articulators, 101
- Fixed span bridges from floating equipment, 134
- Fixed spans from Class 60 equipment, 157
- Fixed spans constructed from LTR, 166
- Fixed spans from M4T6 equipment, 134
- Flat bearing plate, 123
- Float assembly site, 74
- Float bridge protective devices, 128
- Float design criteria, 53
- Fluked anchor, 95
- Flying ferry, 103
- Ford site restrictions, 3
- Ford sites, 1
- Formed bearing plates, 123
- Forty five-degree adjustment of bracing clasps, 145
- Four-float normal raft, 56
- Four-float reinforced raft, 57
- Four-ponton, four-bay LTR, 100
- Four-ponton, three-bay LTR, 98
- Four-ponton, three-bay LTR without articulators, 98
- Free launch, 21
- Fuel consumption of bridge erection boats, 35

Gap measurement, 134
Grounding wand, 171

Half-ponton, 93
 Half-ponton, 93
 Handling of boats, 6
 Hasty crossing, 1
 Helicopter delivery, 21
High bank launch, 23
 High bank launch, 21
 Holdfasts, 96
 Holding power of deadmen, 121
Holding power of deadmen in loamy soil, 121

Impact boom, 132
 Impact boom, 128
 Improved Ribbon float bridge, 19
Initial construction of a trestle assembly, 144
Initial sag, 117
 Installation of deadmen, 126
Installed holdfast, 96
 Installing the overhead cable, 126
Interior bay, 20
 Interior bays, 19
 Interior bay to interior bay connections, 25
Interior saddle panels and outrigger, 37

Kedge anchor, 109
 Kedge anchors, 109
 Kedge, nonstandard, 187

Launching MLC panels from dispenser unit, 195
 Launching of floats by hand, 45
 Launching of floats using two cranes, 74
Launching the 27-foot BEB with a crane, 18

Launch restrictions, 22
 Laying the anchors, 110
 Length of deadman, 121
Lifting sling, 15,000-pound, 170
 Lifting sling, 15,000-pound, 174
 Light tactical rafts, 2
 Light tactical rafts (LTRs) and bridges, 93
 Load space, 28
Longitudinal rafting, 10
 Longitudinal rafting, 9
 Long-term anchorage systems, 107

Male ramp panel, 94
Manpower and equipment for bridge construction, 61
Manpower, equipment, and construction times for Class 60 bridges, 88
Manual adjustment of raft ramps, 87
Measurement of initial sag, 127
Mechanical adjustment of raft ramps, 88
Methods of launching a ribbon bay, 22
 Methods of rafting, 8
Modified swinging bridge method, 34
 M4T6 five-float normal raft, 58
 M4T6 five-float reinforced raft, 58
M4T6 fixed span bridge design for 15'0" to 45'0" single span bridges, 137
M4T6 fixed span bridge design for support with Class 60 trestle arrangement (for Class 60 and below), 138
M4T6 fixed span bridge design for support with Class 100 trestle arrangement (for Classes 61 to 100), 139
M4T6 floating bridge, 178
 M4T6 floating bridges, 3, 37

M4T6 four-float normal raft, 56
 M4T6 four-float reinforced raft, 57
M4T6 raft assembly crews, 55
M4T6 raft design, 53
M4T6 single span configurations, 135
 M4T6 six-float reinforced raft, 59
 Multiple span bridges using Class 60 equipment, 160
 Multiple wooden pickets, 184

Natural holdfasts, 183
 Navigation rules, 5
Normal saddle adapter, 39
 Normal balk, 39
Normal balk pattern, 49
 Normal balk pattern, 49
 Number of floats required, 60

Offset saddle adapter, 39
One normal LTR bay, 100
One-, two-, or three-cable system using one set of Class 60 towers, 114
 Operational maintenance of ribbon rafts and bridges, 35
Organization for construction of overhead cable system, 125
Organization for the construction of LTR, 98
Organization for the normal assembly of light tactical bridges, 104
Outboard motor bracket, 95
 Outboard motor brackets, 95
 Overhead cable system, 113

- Personnel and equipment, 60
- Placement of a prepack on the 24-ton pneumatic float, 47**
- Placement of curb adapters, 142**
- Placement of filler panel, 75**
- Placement of protective devices to ease collection of debris, 129**
- Placement of the bracing clasps on a trestle assembly, 144**
- Pneumatic float, 37
- Ponton, 188**
- Ponton cradle, 95**
- Ponton cradle, 95
- Possible tower heights, 119, 180**
- Preparation of a picket holdfast, 184**
- Propulsion of LTRs, 102

- Raft assembly, 29
- Raft assembly site, 74**
- Rafting operations, 8
- Rafting phase, 1
- Raft ramps, 41**
- Raft ramps, 40
- Raising a trestle assembly by hand using the bracing struts, 145**
- Raising a trestle assembly using a crane, 145**
- Raising the tower, 126**
- Ramp bay, 20**
- Ramp bays, 19**
- Ramp control bracket, 87**
- Ramp filler panel, 71**
- Ramp filler panels, 71, 94
- Ramp panels, 94
- Ramp stiffeners, 72
- Ramp stiffener section, 72**
- Ramp stiffener stop bar, 72**
- Ramp stiffener stop bracket, 72**
- Ramp to interior bay connections, 26
- Ramp tread panel, 70**
- Ramp tread panels, 70
- Reinforced balk pattern, 50**
- Reinforced balk patterns, 50
- Reinforced end section, 64
- Reinforced 15-foot end span, 91**
- Reinforced M4T6 bridges, 65
- Requirements for the design of an overhead cable system, 113**
- Retrograde crossing, 1
- Ribbon assets, 2
- Ribbon bridge, 19
- Ribbon raft capabilities, 27**
- Ribbon rafts, 27
- River crossing operations, 1
- Roller conveyors or float rollers, 76
- Round turn and half-hitches, 170
- Round turn with two half-hitches, 170**
- Rules of the road, 5**

- Saddle adapters, 38
- Saddle assembly, 37
- Safety, 11**
- Securing bridge bays, 24**
- Securing rafts, 30
- Seven-man C02 inflatable landing boat, 14
- Seven-man inflatable landing boat, 14**
- Short balk, 39
- Shore guy, 111
- Short deck filler panel, 71**
- Short deck filler panels, 71
- Short deck tread panels, 71

- Single sheet bend, 167**
- Single sheet bend, 167
- Single span fixed bridges:
 - 15-foot single spans, 149**
 - 23-foot 4-inch, and 21-foot 8-inch single spans, 150**
 - 30-foot single spans, 152**
 - 36-foot 8-inch and 38-foot 4-inch single spans, 153, 154**
 - 45-foot single spans, 155, 156**
- Single wooden picket, 183
- Site layout for aluminum floating footbridge, 191**
- Site layout for LTR bridge construction, 105**
- Six-float reinforced raft, 59**
- Six-ponton, five-bay LTR, 101
- Six-ponton, five-bay LTR with articulators, 101**
- Six-ponton, four-bay LTR, 101
- Six-ponton, four-bay LTR with articulators, 101**
- Soil bearing capacity, 140**
- Spacer gage, 79**
- Standard Bailey panel anchors, 186**
- Standard equipment on a safety boat, 12**
- Standard military outboard motors, 18
- Standard rafting signals, 10**
- Standard steel picket holdfast, 185**
- Static discharge grounding wand, 171
- Steel picket holdfasts, 185
- Strengths of picket holdfasts in loamy soil, 183**
- Successive bay method, 32
- Superstructure components of the Class 60 ramp bay, 82**
- Swinging bridge method, 31

- Tactical employment, 44
- Tapered balk, 40
- Three components of a long-term anchorage system, 107**
- Three-float cluster, 51**
- Three-float cluster, 51
- Three-man crew carries T-bay, 192**
- Three-man reconnaissance boat, 13**
- Three-man reconnaissance boat, 13
- Tower height, 119
- Tower location, 119
- Tower to deadman distance, 122
- Tower to deadman offset, 122
- Tower to deadman slope, 122
- Trailer launch of completed Class 60 float, 78**
- Trail ferry, 103**
- Transportation and loading of M4T6:
 - Anchorage load, 44**
 - Tool and rigging load (1 per M4T6 set), 44**
 - Transportation of M4T6, 43**
 - Trestle load (1 per M4T6 set), 43**
- Transportation and loading of M4T6, 43
- Transportation of Class 60 equipment, 73**
- Transportation of LTR, 96**
- Transverse bracing, 146**
- Treadway, 188**
- Trestle (strut) bracing, 42**
- Two M4T6 half-floats, 37**
- Twenty four-ton float and saddle assembly, 38**
- Types of single span fixed bridges, 157
- Typical combination system, 111**
- Typical kedge anchor system, 109**
- Typical organization of assembly details, 193**
- Typical protective system, 129
- Typical shore guy system, 110**
- Typical site layouts for expedient assembly, 77**
- Universal trestle, 42
- Universal trestle arrangement, 42**
- Upstream anchorage system, 108
- US Army helicopter lift capabilities, 170**
- USCSBMK-1, 16
- Use of a gantry frame, 78**
- Use of a truck-mounted A-frame, 142**
- Use of cable clips, 116
- Use of midstream anchors to prevent complete destruction of float bridge protective devices, 130**
- Use of the hydraulic balk depressor, 52**
- Use of the manual balk depressor, 52**
- Use of the overhead cable as upstream anchorage for an M4T6 normal bridge, 112**
- Visual signals for loading rafts, 9**
- Water depth requirements, 97
- Watermanship, 5
- Weight and breaking strengths for common cables (cable capacity), 116**